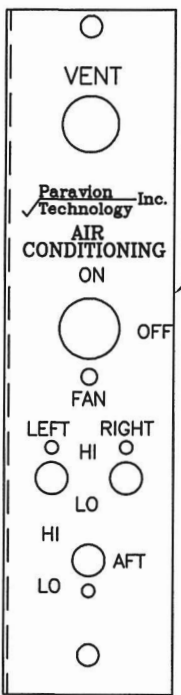


-1 ASSEMBLY



-3 ASSEMBLY
(-11 ANGLE WITH ENGRAVING AS SHOWN)

SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1, 2	A		05/06/94	5 HOLES MOVED TO CENTER LINE 0.943 WAS 1.070, 5.400 WAS 5.313 1.310 WAS 1.280, 1.50 WAS 1.500	REB	REB
1, 3	B		06/30/95	DIM 0.875±0.020 WAS ±0.010 & ADDED -12 PLACARD (ALT: CONFIG.)	REB	REB
1	C		04/08/96	ADDED -3 ASSY(INCL. -12 PLACARD)	REB	REB
1	D		05/06/96	RECONFIGURED -3 ASSEMBLY	REB	REB
1	E		12/23/96	-11 PANEL WIDTH WAS 1.310±0.010	REB	REB
1,2,3	F		09/25/09	01/15/01: RMV'D -2, ADD POWDER COAT -1	REB	REB

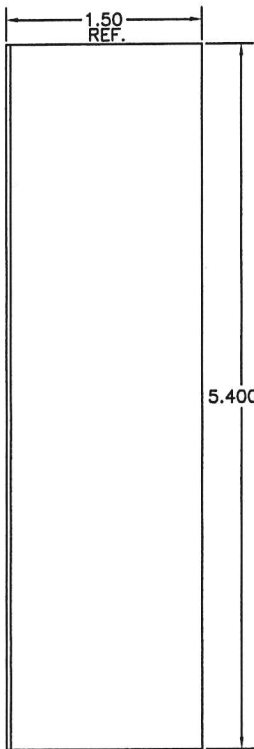
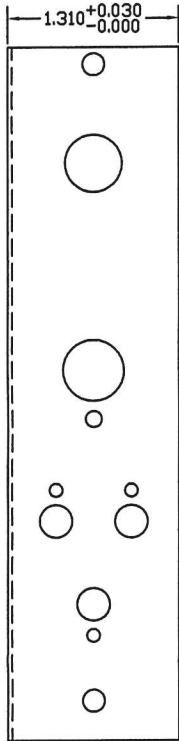
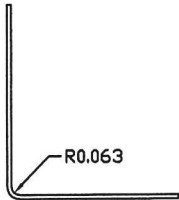
1		206AC-4502-11	ANGLE (ENGRAVED)
	1	206AC-4502-10	ANGLE
	2	130008	CLIP NUT
-3	-1	PART NUMBER	DESCRIPTION
ASSY	ASSY		
QTY.	QTY.		
		Paravion [®] Inc. Technology	TITLE PANEL
		DRAWING NO. 206AC-4502	
		DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY RHS
		.X = ± .1 .XX = ± .05 .XXX = ± .010	APRVD BY REB
		ANGLES = ± 1°	CHK'D BY LS
			DATE 11/15/93
			REV F
			ECO
		DO NOT SCALE DRAWING	SHEET 1 OF 3
		© 2001 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.	

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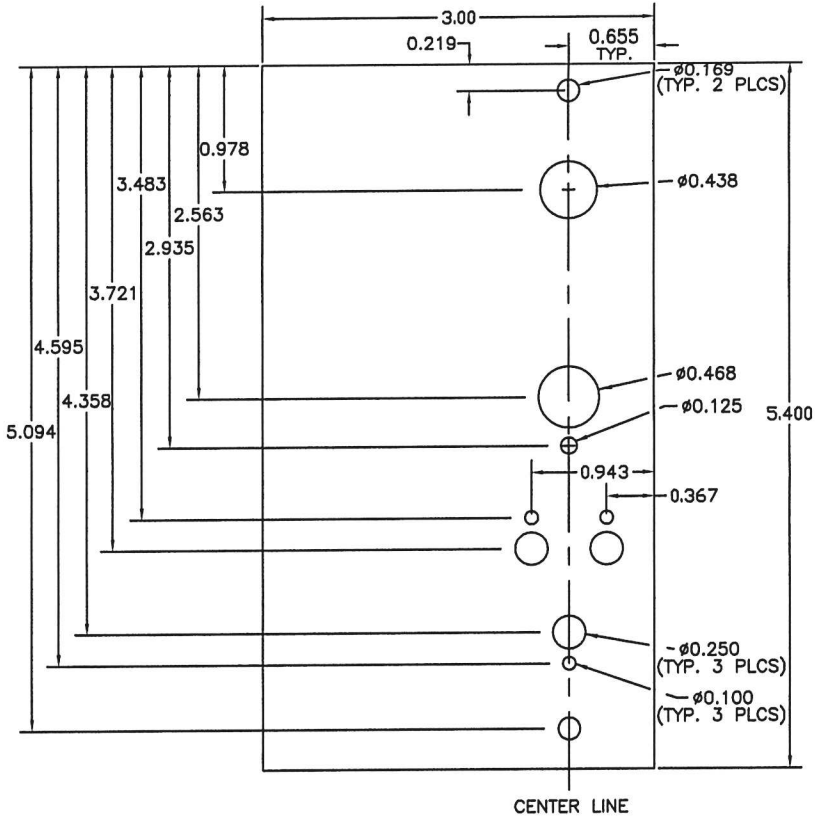
PROTO
N/C

RELEASE DATE 2023.04.11 - REF ECR 506

MATERIAL: 6061-T6 QQ-A-250/11, BLACK ANODIZED PER MIL-A-8625 TYPE 2, CLASS 2 ALT: FLAT BLACK ENAMEL
STOCK: 0.032 SHEET
WEIGHT: 0.04 lbs



-11 ANGLE



FLAT PATTERN

BREAK ALL SHARP EDGES

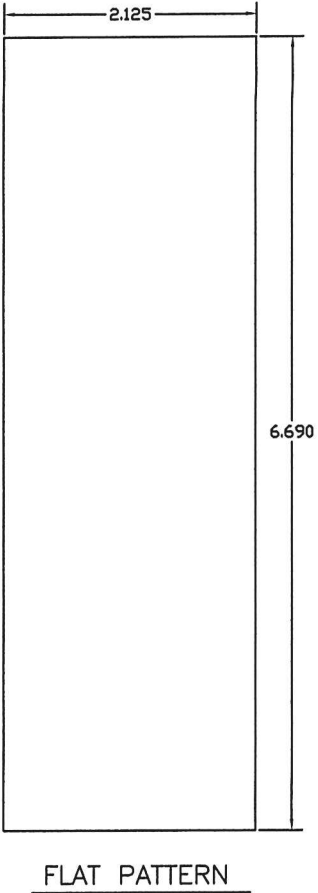
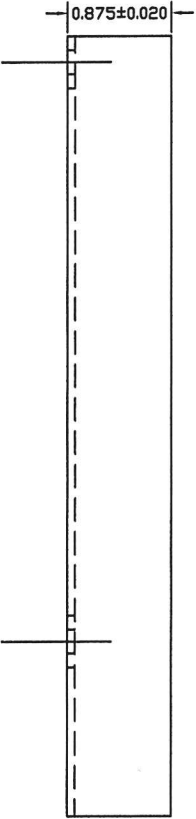
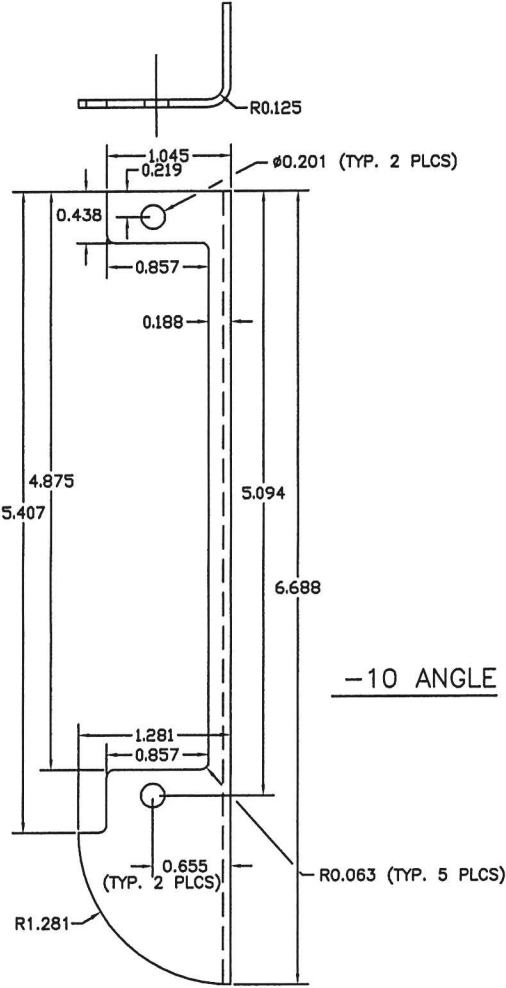
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PROTO

N/C

Paravion® Inc. ✓ Technology		TITLE PANEL		DRAWING NO. 206AC-4502	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		RHSM	REB	LS	11/15/93
.X = ± .1 .XX = ± .05 .XXX = ± .010		DO NOT SCALE DRAWING		REV F	ECO
ANGLES = ± 1°		© 2001 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 2 OF 3	

MATERIAL: 6061-T6 QQ-A-250/11, ALT: 2024-T3 QQ-A-250/4,
STOCK: 0.063 SHEET
WEIGHT: 0.05 lbs
FINISH: BLACK ANODIZED PER MIL-A-8625 TYPE 2, CLASS 2 ALT: FLAT BLACK ENAMEL OR
BLACK POLYURETHANE POWDER COAT HB FULLER CO.# IF-2723



BREAK ALL SHARP EDGES

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PROTO

N/C

Paravion® Technology Inc.		TITLE PANEL		DRAWING NO. 206AC-4502	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 11/15/93
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV F	ECO
.X = ± .1		© 2000 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 3 OF 3	
.XX = ± .05					
.XXX = ± .010					
ANGLES = ± 1°					